IM01-0105

Installation manual









IM01-0107 Installation manual

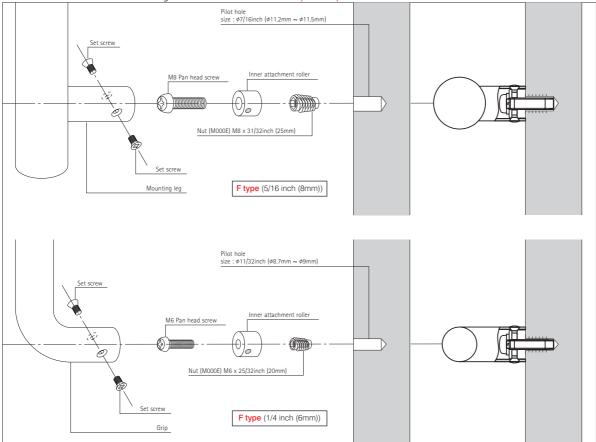




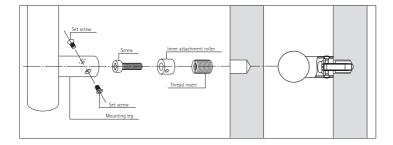
IM01-0109 Installation manual



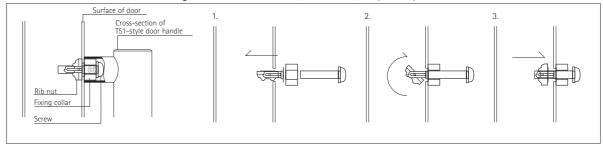




Thread insert for concealed fixing hardware on wood door Optional parts



Installations for concealed mounting on hollow metal doors (M8 : rib nut) Optional parts

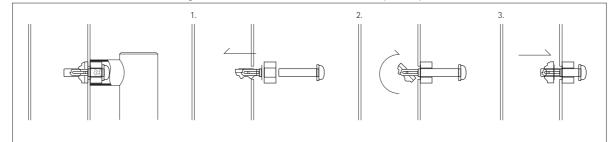


O Drill 1/2inch hole through the door surface. Set the rib nut in the hole. Insert the screw into the fixing collar. Then, gradually tighten the rib nut and the fixing collar.

(2) The rib nut turns simultaneously with the screw.

③ As the screw is tightened, the rib nut moves closer to the face of the door.

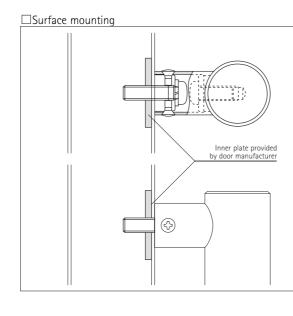
□Installations for concealed mounting on hollow metal doors (M6 : rib nut) Optional parts



① Drill 1/2inch hole through the door surface. Set the rib nut in the hole. Insert the screw into the fixing collar. Then, gradually tighten the rib nut and the fixing collar.

2 The rib nut turns simultaneously with the screw.

(3) As the screw is tightened, the rib nut moves closer to the face of the door.



- \bullet Concealed mounting for hollow steel or aluminum door utilizing fitted reinforcement inner plate.
- $\boldsymbol{\cdot}$ Thickness of inner plate welded to inside of door : 1/7inch or more.
- In this case, interior side of handle is used. Normally, M6 or M8 screws are used, so metric tapping of 1/4 inch (6mm) or 5/16 inch (8mm) diameter is necessary.
- In case you can make metric tapping, we can supply the necessary metric screws. However, if you are unable to make metric tapping, you can use the following screws:
 - Instead of M6 $\,$ 1/4" \cdot 20 threads per inch x1" or 11/2" long

Instead of M8 5/16" • 18 threads per inch x1" or 11/2" long